NSN 5306-01-133-1564

Internal Wrenching Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-133-1564

Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.461 inches and 0.553 inches	
Fastener Length:	
Between 0.609 inches and 0.641 inches	
Head Style:	
Flat chamfer	
Head Diameter:	
Between 0.303 inches and 0.312 inches	
Head Height:	
Between 0.185 inches and 0.190 inches	
First Diameter From Head:	
Between 0.164 inches and 0.174 inches	
Distance From Largest Bearing Surface Of Head To End Of First Diameter:	
Between 0.088 inches and 0.148 inches	
Internal Drive Style:	
Hexagon	
Thread Diameter:	
0.190 inches	
Width Across Flats:	
Between 0.156 inches and 0.159 inches	
Thready Qty Per Inch (tpi):	
32	
Min. Tensile Strength (psi):	
170000 pounds per square inch	
Hardness Rating:	
38.0 rockwell c and 43.0 rockwell c	
Externally Relieved Body Diameter Quantity:	
1	
Surface Finish:	
63.0 microinches grip	
Material:	
Steel comp 410	
Material Specification:	
Ams 5612 assn standard single material response	
Thread Series Designator:	
Unjf	
Shelf Life:	
N/a	

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

