NSN 5306-01-136-6107

Shoulder Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-136-6107

Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.345 inches and 0.395 inches
Fastener Length:
Between 0.490 inches and 0.530 inches
Head Style:
Hexagon
Head Height:
Between 0.172 inches and 0.204 inches
Width Between Flats:
Between 0.490 inches and 0.502 inches
Shoulder Diameter:
0.309 inches first shoulder and 0.312 inches first shoulder
Shoulder Length:
0.135 inches first shoulder and 0.145 inches first shoulder
Hole Diameter:
Between 0.070 inches and 0.080 inches
Thread Diameter:
0.250 inches
Hole Quantity:
1
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
28
Min. Tensile Strength (psi):
125000 pounds per square inch
Hardness Rating:
26.0 rockwell c and 32.0 rockwell c
Hole Configuration Style:
Hexagon flats
Shoulder Shape:
Round first shoulder
Material:
Steel comp 4140 or steel comp 8740 or steel comp 8630 or steel comp 8735 or steel comp 4130 or steel comp 4037
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416, type 2, cl 3 federal specification single treatment response

NSN 5306-01-136-6107 Shoulder Bolt - Page 2 of 2

A003b0



Thread Series Designator:
Unjf
Specification Data:
80205-nas1297 professional/industrial association standard
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig: