# NSN 5306-01-136-7438

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# Thread Class:

3a

**Thread Direction:** 

Right-hand

# Thread Length:

Between 0.413 inches and 0.463 inches

### Fastener Length:

Between 1.111 inches and 1.141 inches

#### Head Style:

Dished hexagon

### **Head Height:**

Between 0.156 inches and 0.171 inches

### Width Between Flats:

Between 0.492 inches and 0.502 inches

### Grip Diameter:

Between 0.3110 inches and 0.3120 inches

### Thread Diameter:

0.312 inches

### Grip Length:

Between 0.678 inches and 0.698 inches

# Thready Qty Per Inch (tpi):

24

# Min. Tensile Strength (psi):

160000 pounds per square inch

# Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

# Surface Finish:

32.0 microinches threads

# Material:

Steel comp e4340 or steel comp 8740

# Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard

2nd material response

#### Surface Treatment:

Cadmium and chromate

# Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

#### **Thread Series Designator:**

Unjf

#### Specification Data:

80205-nas6205 professional/industrial association standard

#### Shelf Life:



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Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.

