

View Online at <https://aerobasegroup.com/nsn/5306-01-142-3527>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.305 inches and 0.372 inches

**Fastener Length:**

Between 1.565 inches and 1.612 inches

**Head Style:**

Spline drive shear head

**Head Height:**

Between 0.130 inches and 0.150 inches

**Shoulder Diameter:**

0.2177 inches first shoulder and 0.2182 inches first shoulder

**Shoulder Length:**

1.240 inches first shoulder and 1.260 inches first shoulder

**Shank Unthreaded Hole Diameter:**

0.070 inches first hole and 0.075 inches first hole

**Head Minor Diameter:**

0.381 inches

**Thread Diameter:**

0.190 inches

**Thready Qty Per Inch (tpi):**

32

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.444 inches first hole and 1.501 inches first hole

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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