

View Online at <https://aerobasegroup.com/nsn/5306-01-148-5913>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.413 inches and 0.463 inches

**Fastener Length:**

Between 1.361 inches and 1.391 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.156 inches and 0.171 inches

**Width Between Flats:**

Between 0.492 inches and 0.502 inches

**Grip Diameter:**

Between 0.3115 inches and 0.3120 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 0.928 inches and 0.948 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.169 inches first hole and 1.219 inches first hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6305 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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