

View Online at <https://aerobasegroup.com/nsn/5306-01-150-9780>

**Thread Direction:**

Right-hand

**Thread Length:**

1.320 inches

**Fastener Length:**

Between 2.530 inches and 2.590 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.970 inches and 1.060 inches

**Head Height:**

Between 0.250 inches and 0.280 inches

**Shoulder Diameter:**

0.805 inches second shoulder

**Shoulder Length:**

0.380 inches second shoulder

**Rib Major Diameter:**

Between 0.648 inches and 0.656 inches

**Rib Length:**

0.380 inches

**Distance From Largest Diameter Of Bearing Surface Of Head To Ribs:**

0.440 inches

**Rib Quantity:**

30

**Thread Diameter:**

0.562 inches

**Nonstandard Thread Pitch Diameter:**

+0.5224/+0.5254 inches

**Thready Qty Per Inch (tpi):**

18

**Hardness Rating:**

72.5 rockwell superficial 15-n and 80.5 rockwell superficial 15-n

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel

**Material Specification:**

Sae j429 (gr 5) assn standard all material responses

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

Ps no 328 fscm 09386 mfr ref single treatment response

**Thread Series Designator:**

Uns

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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