

View Online at <https://aerobasegroup.com/nsn/5306-01-154-3981>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.291 inches and 0.341 inches

Fastener Length:

Between 1.739 inches and 1.769 inches

Head Style:

Hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 1.428 inches and 1.448 inches

Thready Qty Per Inch (tpi):

28

Surface Finish:

63.0 microinches grip

Material:

Titanium alloy uns r54520

Material Specification:

Nas 621 assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

80205-nas654 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0