

View Online at <https://aerobasegroup.com/nsn/5306-01-154-5254>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.624 inches and 0.703 inches

Fastener Length:

Between 0.828 inches and 0.875 inches

Head Style:

Hexagon

Head Height:

Between 0.234 inches and 0.266 inches

Width Between Flats:

Between 0.615 inches and 0.627 inches

Shank Unthreaded Hole Diameter:

0.106 inches first hole and 0.116 inches first hole

Thread Diameter:

0.438 inches

Grip Length:

Between 0.172 inches and 0.204 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.656 inches first hole and 0.688 inches first hole

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-18732 spec.