

View Online at <https://aerobasegroup.com/nsn/5306-01-164-4457>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.256 inches and 0.296 inches

Fastener Length:

Between 0.766 inches and 0.786 inches

Head Style:

Spline drive shear head

Head Height:

Between 0.130 inches and 0.150 inches

Grip Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.085 inches first hole

Head Minor Diameter:

Between 0.383 inches and 0.389 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thread Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

125000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.648 inches first hole and 0.678 inches first hole

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0