

View Online at <https://aerobasegroup.com/nsn/5306-01-177-8413>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.715 inches and 0.775 inches

**Ring Stock Diameter:**

Between 0.355 inches and 0.395 inches

**Thread Diameter:**

0.438 inches

**Thread Qty Per Inch (tpi):**

20

**Product Name:**

Navy special project

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

**Surface Treatment:**

Cadmium or chromate or cadmium and zinc

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification 1st treatment response or astm b633 assn standard 2nd treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1251 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0