

View Online at <https://aerobasegroup.com/nsn/5306-01-177-9722>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.313 inches and 0.363 inches

**Fastener Length:**

Between 1.135 inches and 1.165 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.110 inches and 0.125 inches

**Width Between Flats:**

Between 0.367 inches and 0.376 inches

**Hole Diameter:**

Between 0.046 inches and 0.056 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.802 inches and 0.822 inches

**Hole Quantity:**

3

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Hole Configuration Style:**

Hexagon corners

**Surface Finish:**

63.0 microinches grip

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 6150 or steel comp 8735

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1 class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1303 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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