NSN 5306-01-181-8009

Ribbed Shoulder Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-181-8009

Thread Class:
2a Thread Direction:
Right-hand
Thread Length:
0.840 inches
Fastener Length:
Between 1.330 inches and 1.360 inches
Head Style:
Dee chamfer
Head Diameter:
0.624 inches
Head Height:
0.188 inches
Distance From Centerline To Flat:
0.166 inches
Shoulder Diameter:
0.317 inches first shoulder and 0.321 inches first shoulder
Shoulder Length:
0.260 inches first shoulder
Rib Major Diameter:
0.321 inches
Rib Length:
0.260 inches
Distance From Largest Diameter Of Bearing Surface Of Head To Ribs:
Between 0.030 inches and 0.090 inches
Rib Minor Diameter:
0.317 inches
Rib Quantity:
33
Thread Diameter:
0.312 inches
Thready Qty Per Inch (tpi):
24
Hardness Rating:
32.0 rockwell c and 38.0 rockwell c
Rib Included Angle:
85.0 degrees
Shoulder Shape:
Ribbed first shoulder
Special Features:
Head color with yellow marking ink

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Material:

Steel comp 1335 or steel comp 1541

Thread Series Designator:

Unrf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

