# NSN 5306-01-193-9690

Machine Bolt - Page 1 of 2

View Online at https://aerobasegroup.com/nsn/5306-01-193-9690



# **Thread Class:** 3a **Thread Direction: Right-hand Thread Length:** Between 0.436 inches and 0.515 inches Fastener Length: Between 4.140 inches and 4.187 inches **Head Style:** Hexagon **Head Height:** Between 0.140 inches and 0.172 inches Width Between Flats: Between 0.428 inches and 0.440 inches Hole Diameter: Between 0.046 inches and 0.056 inches Shank Unthreaded Hole Diameter: 0.076 inches first hole and 0.086 inches first hole **End Application:** Spec item **Thread Diameter:** 0.250 inches Grip Length: Between 3.672 inches and 3.704 inches **Hole Quantity:** 1 Hole Type: Drilled **Features Provided:** Finished head Thready Qty Per Inch (tpi): 28 Min. Tensile Strength (psi): 125000 pounds per square inch Hardness Rating: 26.0 rockwell c and 32.0 rockwell c Hole Configuration Style: Hexagon flats Distance From Head Largest Bearing Surface To Shank Hole Center:

3.984 inches first hole and 4.016 inches first hole

Material:

Steel comp 431

# NSN 5306-01-193-9690

Machine Bolt - Page 2 of 2



### Material Specification:

Mil-s-18732 military specification single material response

#### Surface Treatment:

Passivate

# Thread Series Designator:

Unf

Shelf Life:

N/a

## Unit Of Measure:

---

### Demilitarization:

No

# Fiig:

A003b0

### Mil-std (military Standard):

Mil-s-18732 spec.