

View Online at <https://aerobasegroup.com/nsn/5306-01-197-3558>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.320 inches and 0.370 inches

**Fastener Length:**

Between 0.642 inches and 0.672 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.110 inches and 0.125 inches

**Width Between Flats:**

Between 0.367 inches and 0.376 inches

**Hole Diameter:**

Between 0.046 inches and 0.056 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Shank Unthreaded Hole Diameter:**

0.070 inches first hole and 0.080 inches first hole

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.302 inches and 0.322 inches

**Hole Quantity:**

3

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Hole Configuration Style:**

Hexagon corners

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.468 inches first hole and 0.518 inches first hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard  
2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6603 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.