## NSN 5306-01-197-6594

Ribbed Shoulder Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-197-6594

Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.960 inches
Fastener Length:
2.660 inches
Head Style:
Flat chamfer
Head Diameter:
1.190 inches
Head Height:
0.470 inches
Shoulder Diameter:
0.940 inches first shoulder
Shoulder Length:
0.570 inches first shoulder
Rib Major Diameter:
Between 0.873 inches and 0.878 inches
Rib Length:
0.570 inches
Distance From Largest Diameter Of Bearing Surface Of Head To Ribs:
0.090 inches
Rib Minor Diameter:
Between 0.837 inches and 0.852 inches
Rib Quantity:
43
Thread Diameter:
0.750 inches
Thready Qty Per Inch (tpi):
10
Hardness Rating:
30.0 rockwell c and 35.0 rockwell c
Rib Included Angle:
90.0 degrees
Shoulder Shape:
Ribbed first shoulder
Material:
Steel comp 4140 or steel comp 8640
Surface Treatment:

Cadmium and chromate

## NSN 5306-01-197-6594

Ribbed Shoulder Bolt - Page 2 of 2



Qq-p-416 ty2 cl3 federal specification single treatment response

**Thread Series Designator:** 

Unc

Shelf Life:

N/a

**Unit Of Measure:** 

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Demilitarization:

No

Fiig:

A003b0