

View Online at <https://aerobasegroup.com/nsn/5306-01-197-9412>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.485 inches and 0.515 inches

Fastener Length:

Between 3.173 inches and 3.203 inches

Head Style:

Bevel-conical

Head Diameter:

Between 0.430 inches and 0.438 inches

Head Height:

0.226 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.219 inches and 0.221 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Material:

Steel comp 3135 or steel comp 3140

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas144 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0