

View Online at <https://aerobasegroup.com/nsn/5306-01-201-9385>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.357 inches and 1.407 inches

**Fastener Length:**

Between 5.179 inches and 5.209 inches

**Head Style:**

Double hexagon extended washer

**Head Height:**

Between 0.913 inches and 0.933 inches

**Width Between Flats:**

Between 1.056 inches and 1.066 inches

**Extended Washer Diameter:**

Between 1.615 inches and 1.625 inches

**Extended Washer Thickness:**

Between 0.212 inches and 0.232 inches

**Grip Diameter:**

Between 0.9980 inches and 0.9990 inches

**Thread Diameter:**

1.000 inches

**Grip Length:**

Between 3.802 inches and 3.822 inches

**Thready Qty Per Inch (tpi):**

14

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 6150

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas636 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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