

View Online at <https://aerobasegroup.com/nsn/5306-01-201-9385>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 1.357 inches and 1.407 inches

Fastener Length:

Between 5.179 inches and 5.209 inches

Head Style:

Double hexagon extended washer

Head Height:

Between 0.913 inches and 0.933 inches

Width Between Flats:

Between 1.056 inches and 1.066 inches

Extended Washer Diameter:

Between 1.615 inches and 1.625 inches

Extended Washer Thickness:

Between 0.212 inches and 0.232 inches

Grip Diameter:

Between 0.9980 inches and 0.9990 inches

Thread Diameter:

1.000 inches

Grip Length:

Between 3.802 inches and 3.822 inches

Thready Qty Per Inch (tpi):

14

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas636 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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