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Thread Class: Thread Direction: Right-hand Thread Length: Between 0.400 inches and 0.450 inches Fastener Length: Between 0.535 inches and 0.565 inches **Head Style:** Dished hexagon **Head Height:** Between 0.125 inches and 0.140 inches Width Between Flats: Between 0.429 inches and 0.439 inches Hole Diameter: Between 0.046 inches and 0.056 inches **Grip Diameter:** Between 0.2485 inches and 0.2495 inches **Thread Diameter:** 0.250 inches Grip Length: Between 0.115 inches and 0.135 inches **Hole Quantity:** Hole Type: Drilled Thready Qty Per Inch (tpi): 28 Min. Tensile Strength (psi): 160000 pounds per square inch Hole Configuration Style: Hexagon corners Surface Finish: 32.0 microinches threads Material: Iron alloy 660 **Material Specification:** Ams5731 assn standard single material response or ams5737 assn standard single material response Surface Treatment: Cadmium and chromate **Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification single treatment response

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Thread Series Designator:

Unjf

Specification Data:

80205-nas6704 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0