

View Online at <https://aerobasegroup.com/nsn/5306-01-206-0091>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.468 inches and 0.528 inches

Fastener Length:

Between 1.560 inches and 1.600 inches

Head Style:

Hexagon

Head Height:

Between 0.203 inches and 0.235 inches

Width Between Flats:

Between 0.553 inches and 0.565 inches

Shoulder Diameter:

0.371 inches first shoulder and 0.374 inches first shoulder

Shoulder Length:

1.072 inches first shoulder and 1.092 inches first shoulder

Thread Diameter:

0.312 inches

Thread Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Shoulder Shape:

Round first shoulder

Material:

Steel comp 4140 or steel comp 8740 or steel comp 8630 or steel comp 8735 or steel comp 4130 or steel comp 4037

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, ty2, cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1297 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0