

View Online at <https://aerobasegroup.com/nsn/5306-01-206-3448>

Threads Per Inch:

28 concentric hole

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.357 inches and 0.407 inches

Fastener Length:

Between 0.949 inches and 0.979 inches

Head Style:

Flat countersunk

Head Diameter:

0.531 inches

Internal Thread Length:

0.343 inches concentric hole and 0.413 inches concentric hole

Thread Diameter:

0.250 inches

Thread Series:

Unjf concentric hole

Internal Thread Direction:

Right-hand concentric hole

Thread Qty Per Inch (tpi):

28

Thread Size:

0.250 inches concentric hole

Countersink Angle:

100.0 degrees

Internal Thread Class:

3b concentric hole

Special Features:

Torque slot in head 0.080 inch min, 0.084 inch maximum dia

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Style Designator:

Concentric hole threaded

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0