

View Online at <https://aerobasegroup.com/nsn/5306-01-206-3448>

**Threads Per Inch:**

28 concentric hole

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.357 inches and 0.407 inches

**Fastener Length:**

Between 0.949 inches and 0.979 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

0.531 inches

**Internal Thread Length:**

0.343 inches concentric hole and 0.413 inches concentric hole

**Thread Diameter:**

0.250 inches

**Thread Series:**

Unjf concentric hole

**Internal Thread Direction:**

Right-hand concentric hole

**Thread Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches concentric hole

**Countersink Angle:**

100.0 degrees

**Internal Thread Class:**

3b concentric hole

**Special Features:**

Torque slot in head 0.080 inch min, 0.084 inch maximum dia

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Style Designator:**

Concentric hole threaded

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0