

View Online at <https://aerobasegroup.com/nsn/5306-01-207-0195>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.443 inches and 0.493 inches

Fastener Length:

Between 2.203 inches and 2.233 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.290 inches and 0.310 inches

Width Between Flats:

0.313 inches

Extended Washer Diameter:

Between 0.428 inches and 0.438 inches

Extended Washer Thickness:

Between 0.059 inches and 0.079 inches

Shoulder Diameter:

0.280 inches first shoulder and 0.281 inches first shoulder

Shoulder Length:

1.740 inches first shoulder and 1.760 inches first shoulder

Hole Diameter:

Between 0.032 inches and 0.042 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.081 inches first hole

Thread Diameter:

0.250 inches

Hole Quantity:

4

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

220000 pounds per square inch

Hole Configuration Style:

Double hexagon longitudinal hole

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.011 inches first hole and 2.051 inches first hole

Shoulder Shape:

Round first shoulder

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0