

View Online at <https://aerobasegroup.com/nsn/5306-01-208-2891>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.350 inches and 0.430 inches

Fastener Length:

Between 0.960 inches and 0.980 inches

Head Style:

Undercut hexagon

Head Height:

Between 0.115 inches and 0.135 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Grip Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.060 inches and 0.070 inches first hole

Thread Diameter:

0.190 inches

Grip Length:

Between 0.550 inches and 0.610 inches

Thready Qty Per Inch (tpi):

32

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.820 inches and 0.850 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0