NSN 5306-01-209-4084

Shear Bolt - Page 1 of 2

AeroBase Group

View Online at https://aerobasegroup.com/nsn/5306-01-209-4084

Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.710 inches ar	nd 0.760 inches
Fastener Length:	
Between 1.158 inches ar	d 1.188 inches
Head Style:	
Dished hexagon	
Head Height:	
Between 0.250 inches ar	nd 0.265 inches
Width Between Flats:	
Between 0.741 inches ar	nd 0.752 inches
Locking Feature:	
Patch or pellet or strip t	nreads
Grip Diameter:	
Between 0.4985 inches a	ind 0.4995 inches
Thread Diameter:	
0.500 inches	
Grip Length:	
Between 0.428 inches ar	nd 0.448 inches
Thready Qty Per Inch (f	pi):
20	
Min. Tensile Strength (osi):
160000 pounds per squa	re inch
Hardness Rating:	
36.0 rockwell c and 40.) rockwell c
Surface Finish:	
32.0 microinches threads	
Material:	
Steel comp e4340 or ste	el comp 8740
Material Specification:	
Mil-s-5000 military specif	ication 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard
2nd material response	
Surface Treatment:	
Cadmium and chromate	
Surface Treatment Spe	cification:
Qq-p-416, type 2 class 2	federal specification single treatment response
Thread Series Designa	or:
Unjf	
Specification Data:	
80205-nas6608 professi	onal/industrial association standard

NSN 5306-01-209-4084

Shear Bolt - Page 2 of 2

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.

