

View Online at <https://aerobasegroup.com/nsn/5306-01-210-1653>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.877 inches and 0.927 inches

**Fastener Length:**

Between 4.762 inches and 4.792 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.312 inches and 0.327 inches

**Width Between Flats:**

Between 0.928 inches and 0.940 inches

**Grip Diameter:**

Between 0.6230 inches and 0.6240 inches

**Shank Unthreaded Hole Diameter:**

0.141 inches and 0.151 inches first hole

**Thread Diameter:**

0.625 inches

**Grip Length:**

Between 3.865 inches and 3.885 inches

**Thready Qty Per Inch (tpi):**

18

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

4.503 inches and 4.553 inches first hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard single material response or ams 5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1960 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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