NSN 5306-01-211-7468

Shear Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-211-7468
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.413 inches and 0.463 inches
Fastener Length:
Between 1.111 inches and 1.141 inches
Head Style:
Dished hexagon
Head Height:
Between 0.156 inches and 0.171 inches
Width Between Flats:
Between 0.492 inches and 0.502 inches
Grip Diameter:
Between 0.3110 inches and 0.3120 inches
Shank Unthreaded Hole Diameter:
0.076 inches and 0.086 inches first hole
Thread Diameter:
0.312 inches
Grip Length:
Between 0.678 inches and 0.698 inches
Thready Qty Per Inch (tpi):
24
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
36.0 rockwell c and 40.0 rockwell c
Distance From Head Largest Bearing Surface To Shank Hole Center:
0.919 inches and 0.969 inches first hole
Surface Finish:
32.0 microinches threads
Material:
Steel comp e4340 or steel comp 8740
Material Specification:
Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard
2nd material response
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416, type 2, class 2 federal specification single treatment response
Thread Series Designator:

Unjf

NSN 5306-01-211-7468

Shear Bolt - Page 2 of 2



Specification Data:
80205-nas6205 professional/industrial association standard
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.