

View Online at <https://aerobasegroup.com/nsn/5306-01-212-9277>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.715 inches and 0.765 inches

**Fastener Length:**

Between 1.163 inches and 1.193 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.494 inches and 0.514 inches

**Width Between Flats:**

Between 0.556 inches and 0.565 inches

**Extended Washer Diameter:**

Between 0.818 inches and 0.828 inches

**Extended Washer Thickness:**

Between 0.113 inches and 0.133 inches

**Hole Diameter:**

Between 0.050 inches and 0.060 inches

**Grip Diameter:**

Between 0.4985 inches and 0.4995 inches

**Thread Diameter:**

0.500 inches

**Grip Length:**

Between 0.428 inches and 0.448 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Surface Finish:**

63.0 microinches grip

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas628 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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