

View Online at <https://aerobasegroup.com/nsn/5306-01-215-2499>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.514 inches and 0.615 inches

**Fastener Length:**

Between 0.720 inches and 0.740 inches

**Head Diameter:**

Between 0.456 inches and 0.507 inches

**Head Height:**

0.018 inches

**Spline Major Diameter:**

0.266 inches

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Nickel alloy 718

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0