

View Online at <https://aerobasegroup.com/nsn/5306-01-215-2507>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.420 inches and 0.440 inches

Fastener Length:

Between 1.656 inches and 1.676 inches

Head Style:

Double hexagon extended washer

Head Height:

Between 0.293 inches and 0.313 inches

Width Between Flats:

0.312 inches

Extended Washer Diameter:

Between 0.428 inches and 0.448 inches

Extended Washer Thickness:

Between 0.060 inches and 0.070 inches

First Diameter From Head:

0.249 inches

Second Diameter From Head:

Between 0.200 inches and 0.205 inches

Distance From Largest Bearing Surface Of Head To End Of First Diameter:

Between 0.220 inches and 0.260 inches

Distance From Largest Bearing Surface Of Head To End Of Second Diameter:

Between 0.956 inches and 1.036 inches

Thread Diameter:

0.250 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Externally Relieved Body Diameter Quantity:

2

Material:

Nickel alloy 718

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0