

View Online at <https://aerobasegroup.com/nsn/5306-01-215-2515>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.630 inches and 0.660 inches

Fastener Length:

Between 1.010 inches and 1.030 inches

Head Style:

Double hexagon extended washer

Head Height:

Between 0.293 inches and 0.313 inches

Width Between Flats:

0.312 inches

Extended Washer Diameter:

Between 0.428 inches and 0.448 inches

Extended Washer Thickness:

Between 0.060 inches and 0.070 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.070 inches and 0.080 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 0.370 inches and 0.380 inches

Thready Qty Per Inch (tpi):

28

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.780 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Nickel alloy 718

Material Specification:

C50tf13 cl-b fscm 07482 mfr ref single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0