

View Online at <https://aerobasegroup.com/nsn/5306-01-215-3994>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.540 inches and 0.570 inches

Fastener Length:

Between 1.233 inches and 1.253 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.248 inches and 0.268 inches

Width Between Flats:

0.250 inches

Extended Washer Diameter:

Between 0.365 inches and 0.385 inches

Extended Washer Thickness:

Between 0.040 inches and 0.050 inches

Grip Diameter:

Between 0.1890 inches and 0.1895 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 0.683 inches and 0.693 inches

Thready Qty Per Inch (tpi):

32

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0