

View Online at <https://aerobasegroup.com/nsn/5306-01-215-5287>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.620 inches and 0.700 inches

Fastener Length:

Between 0.865 inches and 0.885 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.248 inches and 0.268 inches

Width Between Flats:

Between 0.240 inches and 0.260 inches

Extended Washer Diameter:

Between 0.365 inches and 0.385 inches

Extended Washer Thickness:

0.040 inches

Hole Diameter:

Between 0.042 inches and 0.052 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 0.185 inches and 0.245 inches

Hole Quantity:

4

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

32

Hardness Rating:

32.0 rockwell c and 38.0 rockwell c

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp 615

Material Specification:

Ams 5616 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0