

View Online at <https://aerobasegroup.com/nsn/5306-01-215-5287>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.620 inches and 0.700 inches

**Fastener Length:**

Between 0.865 inches and 0.885 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.248 inches and 0.268 inches

**Width Between Flats:**

Between 0.240 inches and 0.260 inches

**Extended Washer Diameter:**

Between 0.365 inches and 0.385 inches

**Extended Washer Thickness:**

0.040 inches

**Hole Diameter:**

Between 0.042 inches and 0.052 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.185 inches and 0.245 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

32

**Hardness Rating:**

32.0 rockwell c and 38.0 rockwell c

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 615

**Material Specification:**

Ams 5616 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0