

View Online at <https://aerobasegroup.com/nsn/5306-01-215-5297>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.447 inches and 0.488 inches

Fastener Length:

Between 1.460 inches and 1.470 inches

Head Style:

Hexagon

Head Height:

Between 0.182 inches and 0.198 inches

Width Between Flats:

Between 0.492 inches and 0.502 inches

Shoulder Diameter:

0.3115 inches and 0.3120 inches first shoulder

Shoulder Length:

0.932 inches and 0.942 inches first shoulder

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Shoulder Shape:

Round first shoulder

Special Features:

Undercut diameter 0.189 in. Min 0.194in. Max; length 0.050 in. Min 0.071 in. Max

Material:

Nickel alloy 718

Material Specification:

C50tf13 cl-b, fscm 07482 mfr ref single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0