

View Online at <https://aerobasegroup.com/nsn/5306-01-216-7883>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.633 inches and 0.663 inches

Fastener Length:

Between 0.880 inches and 0.900 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 0.237 inches and 0.247 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Askewed Head Angle:

90.0 degrees

Surface Finish:

63.0 microinches bearing surface of head

Special Features:

Radius of askewed portion of head 0.273min. And 0.279 max. Chamfered 180.0 degrees on askewed portion

Material:

Nickel alloy 718

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0