

View Online at <https://aerobasegroup.com/nsn/5306-01-218-0695>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.503 inches and 0.553 inches

**Fastener Length:**

Between 1.951 inches and 1.981 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.219 inches and 0.234 inches

**Width Between Flats:**

Between 0.678 inches and 0.690 inches

**Shoulder Diameter:**

0.4672 inches and 0.4682 inches first shoulder

**Shoulder Length:**

1.428 inches and 1.448 inches first shoulder

**Shank Unthreaded Hole Diameter:**

0.106 inches and 0.116 inches first hole

**Thread Diameter:**

0.438 inches

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.742 inches and 1.792 inches first hole

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp e4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard 2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6207 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.