NSN 5306-01-218-7521

Shear Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-218-7521

Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.617 inches and 0.664 inches
Fastener Length:
Between 3.742 inches and 3.789 inches
Head Style:
Double hexagon
Head Height:
Between 0.271 inches and 0.291 inches
Width Between Flats:
Between 0.741 inches and 0.752 inches
Grip Diameter:
Between 0.4982 inches and 0.4991 inches
Shank Unthreaded Hole Diameter:
0.101 inches and 0.111 inches first hole
Thread Diameter:
0.500 inches
Grip Length:
3.125 inches
Thready Qty Per Inch (tpi):
20
Min. Tensile Strength (psi):
220000 pounds per square inch
Hardness Rating:
46.0 rockwell c and 50.0 rockwell c
Distance From Head Largest Bearing Surface To Shank Hole Center:
3.543 inches and 3.575 inches first hole
Surface Finish:
32.0 microinches grip
Material:
Steel comp h11
Material Specification:
Ams6487 assn standard single material response
Surface Treatment:
Cadmium or cadmium and chromate
Surface Treatment Specification:
Nas672 assn standard 1st treatment response or mil-c-8837, ty2, cl2 military specification 2nd treatment response
Thread Series Designator:

Unjf

NSN 5306-01-218-7521

Shear Bolt - Page 2 of 2



N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A003b0

Shelf Life:

Mil-std (military Standard): Mil-c-8837 spec.