

View Online at <https://aerobasegroup.com/nsn/5306-01-218-8278>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.540 inches and 0.620 inches

Fastener Length:

Between 1.740 inches and 1.760 inches

Head Style:

Dee chamfer

Head Height:

Between 0.120 inches and 0.130 inches

Distance From Centerline To Flat:

Between 0.234 inches and 0.240 inches

First Diameter From Head:

Between 0.222 inches and 0.232 inches

Distance From Largest Bearing Surface Of Head To End Of First Diameter:

Between 1.140 inches and 1.200 inches

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Askewed Head Angle:

90.0 degrees

Externally Relieved Body Diameter Quantity:

1

Special Features:

Head chamfered 45 degree angle with min. 0.060 by max. 0.070 in.

Material:

Nickel alloy 718

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0