## NSN 5306-01-219-2729

Shear Bolt - Page 1 of 2

View Online at https://aerobasegroup.com/nsn/5306-01-219-2729



#### **Thread Class:**

3a

**Thread Direction:** 

Right-hand

## Thread Length:

Between 0.444 inches and 0.494 inches

## Fastener Length:

Between 1.642 inches and 1.672 inches

## Head Style:

Hexagon

Head Height:

Between 0.156 inches and 0.171 inches

## Width Between Flats:

Between 0.492 inches and 0.502 inches

## Grip Diameter:

Between 0.3110 inches and 0.3120 inches

## Thread Diameter:

0.312 inches

## Grip Length:

Between 1.178 inches and 1.198 inches

## Thready Qty Per Inch (tpi):

24

## Min. Tensile Strength (psi):

160000 pounds per square inch

#### Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

## Surface Finish:

32.0 microinches threads

#### Material:

Steel comp e4340 or steel comp 8740

#### **Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard

2nd material response

#### Surface Treatment:

Cadmium and chromate

#### Surface Treatment Specification:

Qq-p-416a, type 2, class 2 federal specification single treatment response

#### **Thread Series Designator:**

Unjf

#### Specification Data:

80205-nas6605 professional/industrial association standard

#### Shelf Life:

# NSN 5306-01-219-2729

Shear Bolt - Page 2 of 2

Unit Of Measure:

---

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.

