

View Online at <https://aerobasegroup.com/nsn/5306-01-219-4145>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.400 inches and 0.450 inches

Fastener Length:

Between 0.535 inches and 0.565 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.135 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches and 0.086 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 0.115 inches and 0.135 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.347 inches and 0.397 inches first hole

Surface Finish:

63.0 microinches grip

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6604 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0