

View Online at <https://aerobasegroup.com/nsn/5306-01-219-5814>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.350 inches and 0.430 inches

**Fastener Length:**

Between 0.800 inches and 0.820 inches

**Head Style:**

Dee

**Head Diameter:**

Between 0.234 inches and 0.240 inches

**Head Height:**

Between 0.120 inches and 0.130 inches

**Distance From Centerline To Flat:**

Between 0.234 inches and 0.240 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.390 inches and 0.450 inches

**Thready Qty Per Inch (tpi):**

28

**Surface Finish:**

63.0 microinches bearing surface of head

**Special Features:**

Chamfer length 0.060 in. Min and 0.070 in. Max

**Material:**

Nickel alloy 718

**Material Specification:**

C50tf13 cl-b fscm 07482 mfr ref single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0