

View Online at <https://aerobasegroup.com/nsn/5306-01-234-1658>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.708 inches and 0.758 inches

Fastener Length:

Between 1.780 inches and 1.810 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.425 inches and 0.445 inches

Width Between Flats:

Between 0.492 inches and 0.502 inches

Extended Washer Diameter:

Between 0.740 inches and 0.750 inches

Extended Washer Thickness:

Between 0.089 inches and 0.109 inches

Grip Diameter:

Between 0.4360 inches and 0.4370 inches

Thread Diameter:

0.438 inches

Grip Length:

Between 1.052 inches and 1.072 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

220000 pounds per square inch

Hardness Rating:

46.0 rockwell c and 49.0 rockwell c

Surface Finish:

32.0 microinches threads

Material:

Steel comp h11

Material Specification:

Ams 6487 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Nas672 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0