

View Online at <https://aerobasegroup.com/nsn/5306-01-237-0520>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.320 inches and 0.370 inches

Fastener Length:

Between 1.768 inches and 1.797 inches

Head Style:

Dished hexagon

Head Height:

Between 0.110 inches and 0.125 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Hole Diameter:

Between 0.046 inches and 0.056 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 1.428 inches and 1.448 inches

Hole Quantity:

3

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Hole Configuration Style:

Hexagon corners

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification all material responses or mil-s-6049 military specification all material responses or ams 6322 assn standard all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6603 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.