

View Online at <https://aerobasegroup.com/nsn/5306-01-238-8877>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 1.036 inches and 1.076 inches

Fastener Length:

Between 3.171 inches and 3.191 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.701 inches and 0.721 inches

Width Between Flats:

Between 0.802 inches and 0.822 inches

Extended Washer Diameter:

Between 1.220 inches and 1.230 inches

Extended Washer Thickness:

Between 0.168 inches and 0.188 inches

Grip Diameter:

Between 0.7480 inches and 0.7490 inches

Thread Diameter:

0.750 inches

Grip Length:

Between 2.115 inches and 2.135 inches

Thready Qty Per Inch (tpi):

16

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Surface Finish:

32.0 microinches grip

Special Features:

Chamfer on thd end 0.046 in. Min 0.078 in. Maximum at 45 degrees angle; internal chamfer on thread end 0.187 in. At 60 degrees angle

Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0