

View Online at <https://aerobasegroup.com/nsn/5306-01-244-1042>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.053 inches and 1.183 inches

**Fastener Length:**

Between 1.178 inches and 1.198 inches

**Head Style:**

Hexagon

**Head Height:**

0.250 inches

**Width Between Flats:**

Between 0.679 inches and 0.690 inches

**Thread Diameter:**

0.438 inches

**Grip Length:**

Between 0.015 inches and 0.125 inches

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

130000 pounds per square inch

**Hardness Rating:**

24.0 rockwell c and 35.0 rockwell c

**Minimum Yield Strength:**

85000 pounds per square inch

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0