

View Online at <https://aerobasegroup.com/nsn/5306-01-244-5249>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.298 inches and 0.348 inches

**Fastener Length:**

Between 0.870 inches and 0.900 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.110 inches and 0.125 inches

**Width Between Flats:**

Between 0.367 inches and 0.376 inches

**Shoulder Diameter:**

0.201 inches first shoulder and 0.202 inches first shoulder

**Shoulder Length:**

0.552 inches first shoulder and 0.572 inches first shoulder

**Thread Diameter:**

0.190 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp e4340 or steel comp 8740

**Material Specification:**

Nas4002 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 2 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6203 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0