

View Online at <https://aerobasegroup.com/nsn/5306-01-253-1820>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.469 inches

**Fastener Length:**

Between 5.1415 inches and 5.1715 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.156 inches and 0.171 inches

**Width Between Flats:**

Between 0.492 inches and 0.502 inches

**Hole Diameter:**

Between 0.070 inches and 0.080 inches

**Grip Diameter:**

Between 0.3110 inches and 0.3120 inches

**Thread Diameter:**

0.3125 inches

**Grip Length:**

Between 4.6775 inches and 4.6975 inches

**Thready Qty Per Inch (tpi):**

24

**Hole Configuration Style:**

Hexagon corners

**Material:**

Steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard 2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416a, typ ii, cls 2 federal specification all treatment responses

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6605 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.