

View Online at <https://aerobasegroup.com/nsn/5306-01-255-2689>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.291 inches and 0.341 inches

**Fastener Length:**

Between 3.426 inches and 3.456 inches

**Head Style:**

Undercut hexagon

**Head Height:**

Between 0.125 inches and 0.140 inches

**Width Between Flats:**

Between 0.430 inches and 0.439 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 3.115 inches and 3.135 inches

**Thready Qty Per Inch (tpi):**

28

**Surface Finish:**

63.0 microinches grip

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas654 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0