

View Online at <https://aerobasegroup.com/nsn/5306-01-259-2444>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.345 inches and 0.395 inches

**Fastener Length:**

Between 1.230 inches and 1.260 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.125 inches and 0.140 inches

**Width Between Flats:**

Between 0.429 inches and 0.439 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.865 inches and 0.885 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.405 inches first hole and 1.465 inches first hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard single material response or ams 5737 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6304 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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